



## Transparent Composite Thermoplastic Leveraging Light & Innovation for a Sustainable Future

## **DESCRIPTION**

HTLT<sup>TM</sup> TPI is an amorphous, transparent composite thermoplastic comprising neat polyimide (TPI) resin modified with Suncolor's High Temperature Light Transmissible (HTLT<sup>TM</sup>) Additive. HTLT<sup>TM</sup> TPI transparent composite thermoplastic offers inherent flame retardancy, operating temperatures  $\geq 150^{\circ}$ C, high strength, broad chemical resistance, and high near infrared (NIR) light transparency with  $\geq 82\%$  transmission @ 850 nm.

The HTLT™ TPI transparent composite thermoplastic offers the lowest CTE and the highest glass transition temperature in its class, with a broad Tg ranging from 280°C – 299°C. The HTLT™ TPI is the ideal choice for mass producing lightweight, geometrically stable, complex components for high temperature applications such as 265°C SMT reflow. Micro-lenses post reflow exhibit sub-micron detail, near zero stress and low birefringence. HTLT™ Additives are engineered to provide the HTLT™ TPI with balanced, totally integrated performance properties. Glass and fiber reinforced polyimide composites modified with the HTLT™ TPI Additive can benefit from lower viscosity, improved rheology, and strong coupling of the TPI resin and filler. The dynamic result is a highly reinforced, homogeneous thermoplastic with low, stable, compatible CTEs for the TPI resin and reinforcing filler.

## **Total Integrated Performance Properties, Features & Benefits:**

- High Transparency, Near Infrared (NIR) Light (≥82%)
- High Glass Transition Temperature (Tg) (≥280°C)
- Coefficient of Thermal Expansion (CTE) (≤ 40 ppm)
- Low Birefringence, High Index of Refraction (1.657)
- Low Mold-In Stress; Uniform Heating & Cooling
- Increased Thermal Conductivity
- High Heat Processes such as SMT Reflow (265°C)
- Geometric Stability during & after Processing
- True Replication of Sub-Micron Detail

- Injection Moldable
- Reduced Cycle Times (Up to 40%)
- Homogeneity/ Compatibilization
- Impact Resistance & Chemical Resistance
- High Operating Temperatures (150-200°C)
- Surface Treatable / AR and High Temperature Coatings
- High Thermal Stability (450°C/TGA)
- Thermal, Photolytic & Hydrolytic Oxidative Resistance
- Inherent, Non-Halogenated Fire Retardancy

INDUSTRY	SUB INDUSTRY
Automotive	Automotive Under the Hood, Lightweight Electric Vehicle Components,
	Valves & Sensors, Complex & Miniaturized Housings, Washers, Bushings
Electrical and Electronics	Electrical Devices and Displays, Lighting, Electrical Components and
	Infrastructure, Consumer Electronics, Smart Phones, Connectors
Photonics	Advanced Driver Assistance Systems (ADAS), Autonomous Driving,
	Infrared Lenses for LIDAR, VCSELs, 5G, Smart Factories, Robotics,
	Drones, Robots, Manufacturing & Construction Equipment, Internet of
	Things, Augmented Reality, Night Vision & Thermographic Sensors, Co-
	Packaged Optics, High Heat Processes (265°C SMT Reflow)
Industrial	Semiconductors, Servo-Motor, Electronic Material Handling, Robotic
	Material Handling, Thermoplastic/Thermoset Composite Instruments &
	Tools, Electro-Optical Construction Instruments, Tools, & Equipment
Aerospace	Aviation, Infrared Transparent Sensors, NIR Advanced Radar Systems